

# Determination and sorting of asbestos-containing material by visual observation

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**Abstract:** A rapid method for the determination of asbestos fiber at an intermediate treatment facility for construction and demolition waste (CDW) is required. Although the rapid method which involves visual observation has been developed, the determination accuracy and time are unknown. The purpose of this study was to determine the identification rate of asbestos-containing material (ACM: > 0.1 w%), the time required for asbestos fiber determination by visual observation, and the asbestos content in CDW. After participating in a short training course for ACM determination, persons who did not have any knowledge of asbestos fiber determination were able to determine ACM in CDW by visual observation. Using the results of visual observation, an ACM sorting model was formulated. The model enabled simulation of asbestos content after sorting by inputting asbestos content distribution into CDW before sorting. However, 0.35 w% of asbestos still remained in the non-ACM fraction, i.e., the content was > 0.1 w%. The relationship between the number of sorters and the total sorting time for disaster waste from the Great East Japan Earthquake was presented. It was found that a very long time and a large number of people were required for sorting.

**Keywords:** Asbestos, Construction and Demolition Waste, Visual Observation, Sorting

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## 1. Introduction

Material containing > 0.1w% asbestos is regarded as asbestos-containing material (ACM) in Japan. Solid waste containing > 0.1 w% asbestos is also regarded as asbestos-containing waste in Japan and EU. As asbestos-containing waste from building demolitions has to undergo special treatment prior to recycling or final disposal, the demolition of buildings and the sorting of waste materials are conducted after checking for asbestos content in the construction materials (according to ISO, EPA or JIS). However, as solid waste is usually a mixture, it is possible that ACM is contained in construction and demolition waste (CDW) that is transported to an intermediate treatment facility for CDW. In addition, the presence of ACM in disaster waste generated by the Great East Japan Earthquake cannot be avoided. Therefore, a rapid method for the determination of asbestos fiber at an intermediate treatment facility for CDW is required.

As a long time is required to identify asbestos fiber by conventional laboratory methods, such as those adopted by

ISO, those methods are unsuitable for intermediate treatment facilities for CDW. On the other hand, Saitama Prefecture has developed a rapid method for asbestos fiber determination, which involves visual observation [1]. However, the determination accuracy and time are unknown.

The main topics of previous studies on waste materials and asbestos included asbestos content in waste sludge [2], particle emission from solid waste [3], and detoxification of asbestos in solid waste [4–9]. As far as we know, there are no studies on the sorting of asbestos- and non-asbestos-containing materials. To realize sorting, it is necessary to understand the physical and chemical properties, such as density and magnetic property, or to determine whether the waste contains asbestos fiber or not. The purpose of studies on the identification of asbestos [10–13] is to develop an accurate method for asbestos analysis. The use of remote sensing to detect asbestos in roofing sheets, which enabled scanning of ACM by batch in large urban areas was

reported [14]. Some studies have employed an advanced analyzer with high accuracy. However, in actuality, the preliminary analysis of asbestos content in construction material from demolition work is not being conducted in many cases in Japan. Currently, one of the major sorting methods at intermediate treatment facilities for CDW is manual sorting with visual observation. Therefore, estimation of the accuracy and efficiency of sorting by visual observation should be conducted first, followed by consideration of the adoption of analytical instruments with high accuracy. The feasibility of sorting in situ can be estimated from the sorting accuracy and the sorting time determined in this study.

The purpose of this study was to determine the identification rate of ACM, the time required for determination of asbestos fiber by visual observation, and the asbestos content in CDW. Using the obtained results, asbestos content after sorting a pile of assumed CDW and the time required for visual observation were calculated.

## 2. Theory

### 2.1. Determination and sorting of Asbestos-Containing Material

In this study, a material is thought to contain asbestos if its asbestos content is  $>0.1\text{w}\%$ . ACM has to undergo special treatment prior to recycling or final disposal, as mentioned above. If ACM is present in CDW and the asbestos content in CDW is  $>0.1\text{ w}\%$ , the whole CDW is regarded as ACM. However, because it is impossible to treat large amounts of CDW as ACM, it is necessary to convert the CDW into non-asbestos-containing material (non-ACM) by removing ACM. Furthermore, concentrating non-ACM promotes recycling of CDW.

Therefore, we considered ACM sorting in this study. Specifically, a particle constituting CDW containing ACM (called  $\text{CDW}_p$  hereafter) is picked up and determined by visual observation as ACM or non-ACM. When the entire CDW has been determined, a pile of  $\text{CDW}_p$ s presumed to be ACM ( $\text{ACM}_d$ ; “d” is from “determined”) and a pile of  $\text{CDW}_p$ s presumed to be non-ACM ( $\text{non-ACM}_d$ ) will be made (Fig. 1). Because  $\text{ACM}_d$  and  $\text{non-ACM}_d$  are determined by visual observation, human error is expected. From the point of view of sorting efficiency, high-accuracy sorting of both  $\text{ACM}_d$  and  $\text{non-ACM}_d$  and a short sorting time are required.

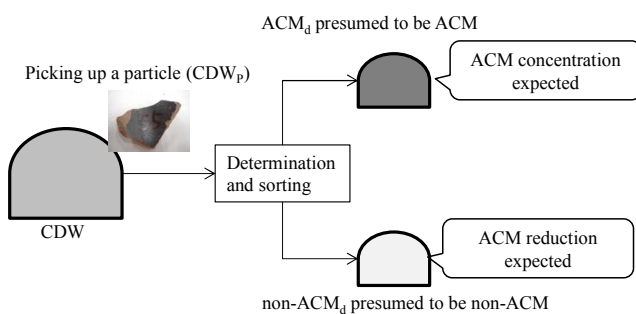


Figure 1. Concept of sorting CDW aiming at removal of ACM.

### 2.2. Obtained Coefficients of Identification Rate of Asbestos-Containing Material

It is ideal that  $\text{CDW}_p$  be determined as  $\text{ACM}_d$  when the  $\text{CDW}_p$  is actually ACM, and be determined as  $\text{non-ACM}_d$  when the  $\text{CDW}_p$  is actually non-ACM. However, the determination is based on not the asbestos content but the existence of asbestos fiber, as asbestos content cannot be determined by visual observation. In this study,  $\text{CDW}_p$  is regarded as  $\text{ACM}_d$  once asbestos fiber is found. Therefore, even if the asbestos content in  $\text{CDW}_p$  varies, only the output of “ $\text{ACM}_d$  or  $\text{non-ACM}_d$ ,” i.e., “1 or 0,” can be obtained. In this study, the authors take into consideration the identification rate that a certain  $\text{CDW}_p$  will be determined as  $\text{ACM}_d$ . This rate is defined by the number of determinations as  $\text{ACM}_d$  for an identical  $\text{CDW}_p$  per number of experimenters. In actuality, the identification rate of “ $\text{non-ACM}_d$ ” would be high in materials with low asbestos content, and the identification rate of “ $\text{ACM}_d$ ” would be high in materials with high asbestos content. Then, around a certain content (ideally  $0.1\text{ w}\%$ ), the identification rate of “ $\text{ACM}_d$ ” would increase drastically with increasing asbestos content. In addition, around that content, experimenters would find it difficult to make a confident determination and thus determination error would increase.

In this way, considering that the Y-value approaches a minimum asymptotically for an infinitely small X-value, increases drastically around a certain X-value, and approaches a maximum asymptotically for an infinitely large X-value, an example of a curved line of the identification rate is a logistic curve, i.e., we obtain:

$$D_{\text{fin}} = 1 / \{1 + a \exp(bC_n)\}, \quad (1)$$

where  $D_{\text{fin}}$  is the identification rate [–] for  $\text{CDW}_p$  of sample number “n,”  $C_n$  is the asbestos content [w%] for  $\text{CDW}_p$  of sample number “n,” and  $a$  and  $b$  are the coefficients of the logistic curve.

### 2.3. Time Required for Determination

In the determination of a certain  $\text{CDW}_p$ , the determination result will be the “existence of asbestos fiber” and further observation will not be necessary once one typical asbestos fiber is found. On the other hand, if no typical asbestos fiber were found, observation of the entire cross section of a certain  $\text{CDW}_p$  would be required. Therefore, the determination time is short and long in areas with high and low asbestos contents, respectively. In this way, considering that the Y-value decreases with increasing X-value, an example of a curved line of the determination time is an inverse proportion curve, i.e., we obtain:

$$t_n = \{c / (C_n - d)\} + e, \quad (2)$$

where  $t_n$  is the determination time [s] for  $\text{CDW}_p$  of sample number “n,” and  $c$ ,  $d$ , and  $e$  are coefficients of the inverse proportion curve.

## 2.4. Simulation of Asbestos Content of Sorted CDW

Assuming CDW containing ACM, CDW<sub>ps</sub> are classified as ACM or non-ACM by visual observation. After sorting using the parameters obtained by (1) and (2), piles of ACM<sub>d</sub> and non-ACM<sub>d</sub> are made. The authors formulated a model to calculate asbestos contents in the piles of ACM<sub>d</sub> and non-ACM<sub>d</sub> and the determination time. If the asbestos content in CDW could be concentrated into ACM<sub>d</sub> and the content in non-ACM<sub>d</sub> could be decreased, sorting accuracy would increase. On the other hand, the necessary resources (labor cost) can be calculated from the sorting time.

Considering the curved line of the identification rate,  $D_{fn}$  [-] is output by inputting  $C_n$  [w%]. Therefore, the content distribution of CDW<sub>ps</sub> has to be input in order to calculate the asbestos content after sorting. In picking up and determining a piece of CDW<sub>p</sub> in CDW, the piece should be classified as ACM<sub>d</sub> with the probability of  $D_{fn}$  and sorted into the pile of ACM<sub>d</sub>. Similarly, the piece should be classified as non-ACM<sub>d</sub> with the probability of  $1-D_{fn}$  and sorted into the pile of non-ACM<sub>d</sub>. In this way, the determination result is either ACM<sub>d</sub> or non-ACM<sub>d</sub>. However, as far as the simulation model is concerned, it is difficult to classify a piece of CDW<sub>p</sub> as either ACM<sub>d</sub> or non-ACM<sub>d</sub>. Therefore, the authors assumed that a piece of CDW<sub>p</sub> having uniform weight  $W$  [kg] is divided according to  $D_{fn}$  into  $WD_{fn}$  [kg] for the ACM<sub>d</sub> side and  $W(1-D_{fn})$  [kg] for the non-ACM<sub>d</sub> side. Considering that  $C_A$  [w%] and  $C_{nonA}$  [w%] are the average asbestos contents after sorting into piles of ACM<sub>d</sub> and non-ACM<sub>d</sub>, respectively, we obtain:

$$C_A = \Sigma(WD_{fn}C_n) / \Sigma(WD_{fn}) = \Sigma(D_{fn}C_n) / \Sigma(D_{fn}), \quad (3)$$

$$C_{nonA} = \Sigma[W(1-D_{fn})C_n] / \Sigma[W(1-D_{fn})] \\ = \Sigma[(1-D_{fn})C_n] / \Sigma(1-D_{fn}). \quad (4)$$

Sorting each piece of CDW<sub>p</sub> should require the determination time shown in (2). The total sorting time  $T_{total}$  [s] can be calculated by taking the summation of the determination times, i.e., we obtain:

$$T_{total} = \Sigma(t_n) = \Sigma[\{c / (C_n - d)\} + e]. \quad (5)$$

## 3. Materials and Methods

### 3.1. Facilities and Waste Samples

Waste samples were collected from an intermediate treatment facility in Japan (X) where CDW was crushed and recyclable materials were recovered. The treatment flow at demolition sites and intermediate treatment facility X is shown in Fig. 2. Presorted ACM<sub>d</sub> was bagged (A) at demolition sites. Other waste construction materials, i.e., non-ACM<sub>d</sub>, were manually presorted into recyclable materials (e.g., stones and metals) and mixtures of other materials (hereafter “mixture”), as shown in Fig. 2. The bagged ACM<sub>d</sub>, the recyclable materials, and the mixture were transported to facility X. The bagged ACM<sub>d</sub> (A) was stored and brought to a

landfill site. The mixture was manually presorted into recyclable materials and other residue. The residue was sieved through 40 mm mesh vibrating sieve. Particles that remained on the sieve (B) were recycled or deposited at a landfill site, and fine particles that passed through the sieve were also deposited at a landfill site. A and B mentioned above were collected.

In order to identify particles containing asbestos, A and B were mixed. After mixing, 125 particles were sampled at random. Dust on the particles was brushed off and the particles were washed with tap water. Then, the particles were numbered by oil-based marking pen and called “CDW<sub>p</sub>” also hereafter.

### 3.2. Sample Characteristics

Particle size (three dimensions, i.e., shortest, medium, and longest sides) and weight of CDW<sub>p</sub> were measured.

### 3.3. Experimental Methods

#### 3.3.1. Main Points for Determination of ACM<sub>d</sub> by Visual Observation

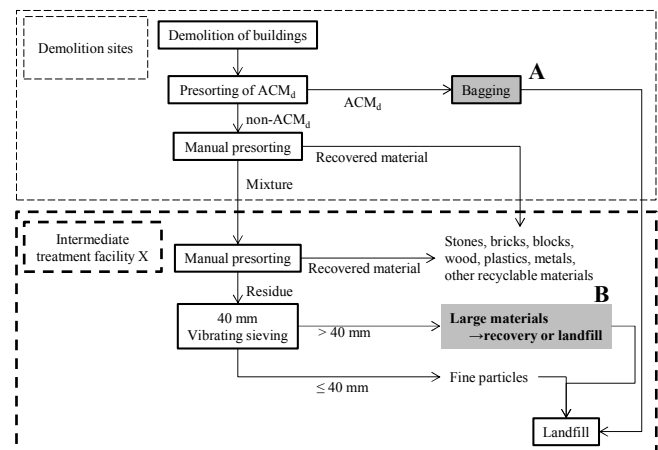


Figure 2. Treatment flow at demolition sites and intermediate treatment facility X. Sampling points are also shown (A and B).

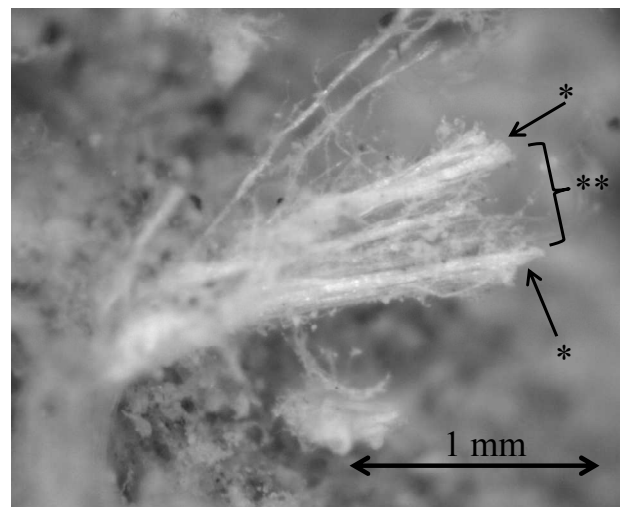
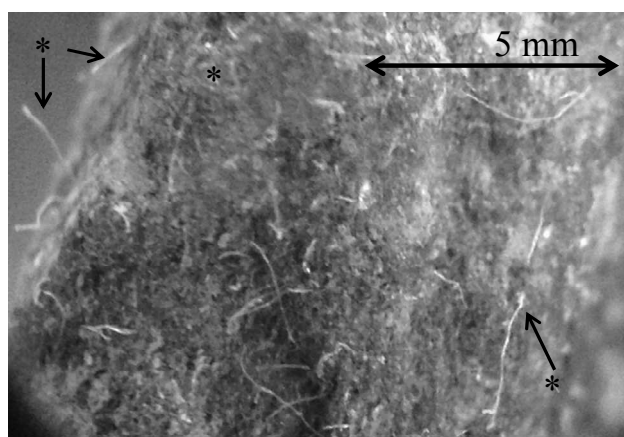


Figure 3. Typical asbestos fiber (chrysotile): fascicular\* and non-uniform\*\*.



**Figure 4.** Typical non-asbestos fiber (glass or ceramic fiber): independent fibers\*.

The determination of asbestos fiber in CDW<sub>P</sub> was conducted as follows: first, fiber on the cross section of CDW<sub>P</sub> was identified and then, whether the fiber is asbestos or not was determined. For the determination of asbestos fiber, individual characteristics of the fiber were checked, i.e., the fiber should be fascicular and non-uniform (Fig. 3). Therefore, an independent and uniform fiber (e.g., cotton or glass wool) is not asbestos (Fig. 4).

### 3.3.2. Instruments for Visual Observation

As asbestos fibers in CDW<sub>P</sub> form bundles, they can usually be easily identified with the naked eye. However, as there are also thin bundles, the authors used a loupe (15X magnification) or a microscope (DinoLite Pro 500X: 500X magnification) to improve determination accuracy.

### 3.3.3. Procedure for Visual Observation

The results of visual observation by several experimenters were required to calculate the identification rate for CDW<sub>P</sub>. Therefore, a visual observation experiment was conducted with five experimenters. The experimenters were in their twenties and did not have any knowledge of the determination of asbestos fiber. The authors showed the above individual characteristics of asbestos fiber by using photographs. Then, training for visual observation with a loupe or a microscope was conducted for 10 minutes using samples that had typical asbestos fibers. The training course took approximately 30 minutes. After that, the visual observation experiment was performed as follows.

A stopwatch was started when a piece of CDW<sub>P</sub> was chosen. The cross section of the CDW<sub>P</sub> was observed with a loupe or a microscope to determine the presence of asbestos fiber. After the observation, the stopwatch was stopped and the observation time and the existence (with characteristics to prove the existence of asbestos fiber) or non-existence of asbestos fiber were recorded. There were three types of determination: “non-existence of any fibers (non-ACM<sub>d</sub>),” “existence of some fibers that were not asbestos (non-ACM<sub>d</sub>),” and “existence of some typical asbestos fibers (ACM<sub>d</sub>).” The total number of determinations was 625 (five experimenters, 125 samples each).

## 3.4. Asbestos Content

Asbestos content in CDW<sub>P</sub> was measured after visual observation. The object minerals for measurement were chrysotile, amosite, crocidolite, tremolite, actinolite, and anthophyllite. Qualitative analysis was conducted by JIS A 1481-7.1 and 7.2 (XRD and phase-contrast microscope). Quantitative analysis was conducted by JIS A 1481-10 (X-ray diffraction) and the minimum determination limit was 0.1 w%. It is not the intent of this study to discuss the types and accuracies of qualitative and quantitative analyses.

## 4. Experimental Results

### 4.1. Sample Characteristics

The average particle sizes of the shortest, medium, and longest sides were 5.9 cm, 4.0 cm, and 1.4 cm, respectively, and the average weight was 74 g ( $n = 125$ ).

### 4.2. Determination of ACM by Visual Observation

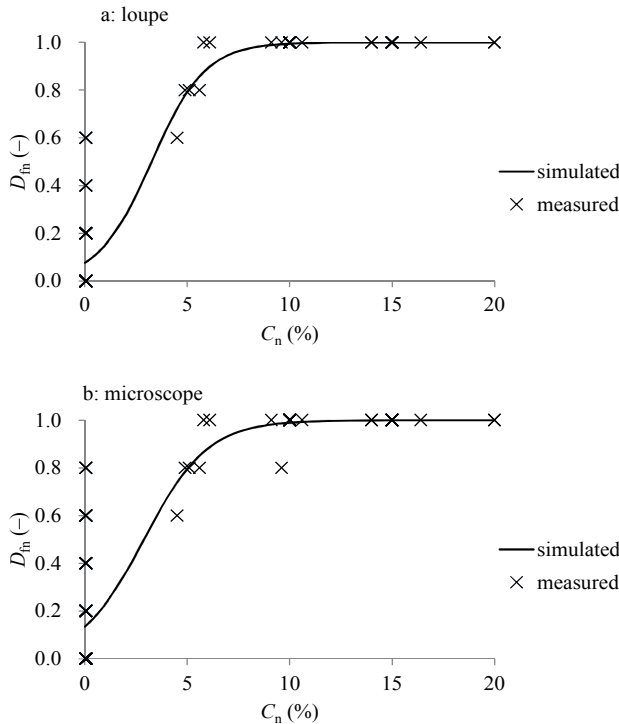
The results of determination and the average determination time using a loupe or a microscope are shown in Table 1. The average number of CDW<sub>P</sub>s found to contain some asbestos fibers using the microscope (49) was larger than that using the loupe (44). The average determination time by the microscope (56.3 s) was longer than that by the loupe (26.3 s).

**Table 1.** Experimental results.

|            |                   | Ave. | Experimenter No. |      |      |      |      |
|------------|-------------------|------|------------------|------|------|------|------|
|            |                   |      | 1                | 2    | 3    | 4    | 5    |
| Loupe      | Existence number* | 44   | 39               | 56   | 45   | 44   | 36   |
|            | Average time (s)  | 26.3 | 38.0             | 19.2 | 25.5 | 27.1 | 21.5 |
| Microscope | Existence number* | 49   | 48               | 53   | 46   | 52   | 46   |
|            | Average time (s)  | 56.3 | 68.5             | 53.8 | 54.1 | 46.4 | 58.6 |

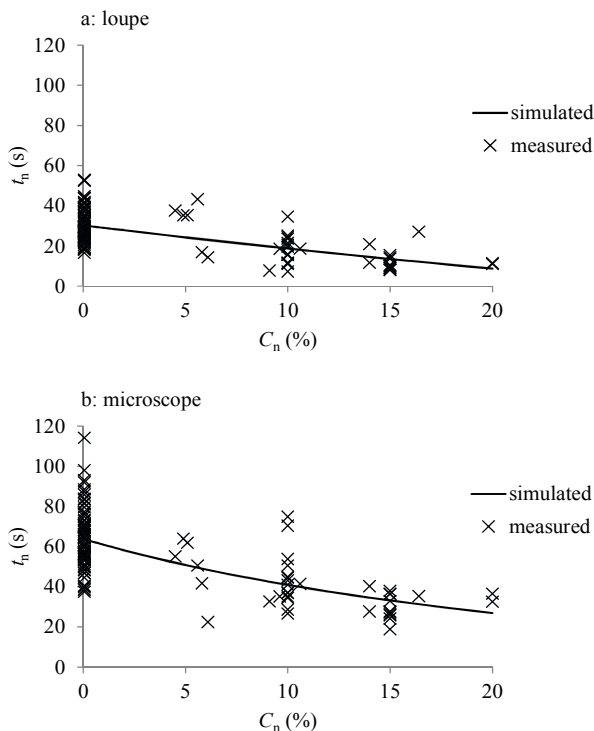
\*The number of CDW<sub>P</sub>s found to contain asbestos fiber by an experimenter.

The relationships between asbestos content and identification rate by the loupe and the microscope are shown in Fig. 5. In the area with high asbestos content, the identification rate was approximately “1” and accuracy was high because the determination result was “existence” once one typical asbestos fiber was found. In the area with low asbestos content, the identification rates varied and most of them were approximately “0” because it was difficult to make a confident determination of the existence of asbestos fiber. The obtained coefficients of the identification rate by curve fitting of measured and simulated values using (1) are shown in Table 2. The asbestos content for “not detected” was assumed to be 0.05 w% (half of the minimum determination limit for asbestos content (0.1 w%)).



**Figure 5.** Relationships between asbestos content and identification rate (a: loupe method, b: microscope method).

The relationships between asbestos content and determination time are shown in Fig. 6. The determination times tended to be short and long in the areas with high and low asbestos contents, respectively. The obtained coefficients of the determination time by curve fitting of measured and simulated values using (2) are also shown in Table 2.



**Figure 6.** Relationships between asbestos content and determination time (a: loupe method, b: microscope method).

**Table 2.** Obtained coefficients of identification rate and determination time.

|                                      |     | Loupe  | Microscope |
|--------------------------------------|-----|--------|------------|
| Identification rate                  | $a$ | 12.03  | 6.363      |
| $D_{in} = 1 / \{1 + a \exp(b C_n)\}$ | $b$ | -0.765 | -0.643     |
| Determination time                   | $c$ | 23100  | 2980       |
| $t_n = \{c / (C_n - d)\} + e$        | $d$ | -137   | -31.4      |
|                                      | $e$ | -139   | -31.0      |

## 5. Discussion

### 5.1. Determination Error

In this study, the determination error is defined by “determination of CDW<sub>p</sub> containing asbestos at > 0.1 w% as non-ACM<sub>d</sub>” and “determination of CDW<sub>p</sub> containing asbestos at ≤ 0.1 w% as ACM<sub>d</sub>.” However, as visual observation was carried out on only the sample cross section, the determination result would be “non-ACM<sub>d</sub>” if asbestos fibers existed only within CDW<sub>p</sub> even though the content was > 0.1 w%. Similarly, the determination result would be “ACM<sub>d</sub>” if asbestos fibers were found on the sample cross section even though the content was ≤ 0.1 w%. Thus, the determination error defined in this study contains not only human error, but also the error derived from visual observation of only the cross section.

The determination errors of “non-ACM<sub>d</sub>” even though the asbestos content was > 0.1 w% are shown in Table 3. The numbers of samples determined erroneously were 4 and 5 for the loupe method and the microscope method, respectively. Using the loupe method, two samples were determined as “non-existence of any fibers (NE)” and two samples, as “existence of some fibers that were not asbestos (EF).” Using the microscope method, four samples were determined as NE and one, as EF. There were no cases of NE or EF identified by the loupe method and “existence of some typical asbestos fiber (TP)” identified by the microscope method in the same CDW<sub>p</sub> sample. The reason that the number of NEs by the microscope method was larger than that by the loupe method would be the narrowness of the visual field of the microscope. Non-asbestos and typical asbestos fibers existed on the cross section of the CDW<sub>p</sub> sample determined as EF (sample no. 92).

The number of samples erroneously determined as ACM<sub>d</sub> even though the asbestos content was ≤ 0.1 w% was 26 for the loupe method and 32 for the microscope method. Independent or uniform fibers existed on most of the CDW<sub>p</sub> samples that were erroneously determined.

From the above, number of determination errors by the microscope method was larger than that by the loupe method even though the microscope had a higher magnification than the loupe. In addition, average determination time by the microscope was longer than that by the loupe (Table 1). Thus, the determination accuracy was lower and the determination time was longer when the microscope with 500X magnification was used than when the loupe with 15X magnification was used. The results indicate that the determination of asbestos fiber by visual observation does not require use of high-magnification instruments.

**Table 3.** Determination errors of “non-ACM<sub>d</sub>” even though asbestos content was > 0.1 w%.

| Sample No. | Experimenter No.: comment |              | Authors' comment |
|------------|---------------------------|--------------|------------------|
|            | Loupe                     | Microscope   |                  |
| 9          |                           | 5: NE        | TP               |
| 26         | 4: NE                     | 2: NE        | TP               |
| 28         | 5: EF                     | 2: NE        | TP               |
| 92         | 4: EF, 5: EF              | 1: EF, 3: EF | TP+ EF           |
| 106        | 4: NE                     | 5: NE        | TP               |

NE: non-existence of any fibers, EF: existence of some fibers that were not asbestos, TP: typical asbestos fiber

## 5.2. Simulation for Asbestos Content in Sorted CDW

The authors considered sorting CDW containing ACM. CDW was assumed to be composed of 1000 CDW<sub>ps</sub>, and all particles were assumed to have uniform weight. A distribution of  $C_n$  along with  $n$  was set optionally. In actuality, CDW<sub>ps</sub> with various asbestos contents should exist. For simplification of simulation, particle number  $n$  was set in order of low asbestos content for 1000 CDW<sub>ps</sub>. In actuality, CDW<sub>ps</sub> with extremely low asbestos contents, i.e., non-ACM, would account for a large percentage and a small percentage of ACM would be mixed. Thus, considering the relationship between particle number  $n$  and  $C_n$  mentioned above:

$$C_n = C_{\max} / \{1 + \exp(yx)\}, \quad (6)$$

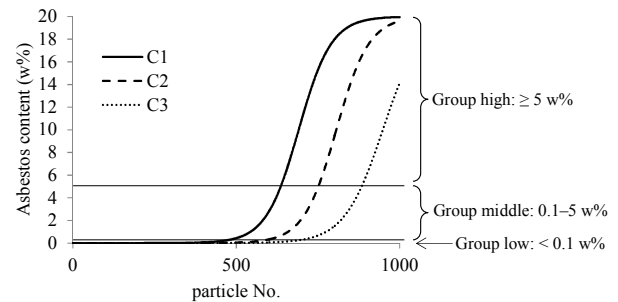
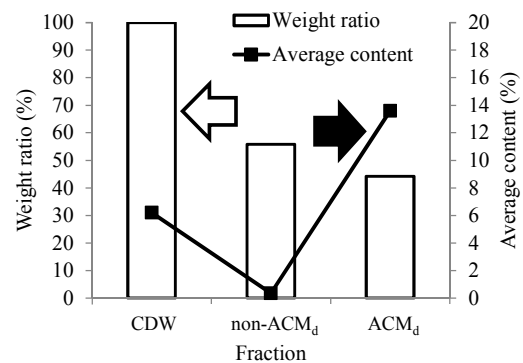
where  $C_{\max}$  is the maximum asbestos content in CDW<sub>ps</sub> [w%], and  $x$  and  $y$  are the coefficients of the logistic curve. Three conditions of content distribution (C1 – C3) were assumed. The coefficients of  $x$  and  $y$  were  $10^6$  and  $-0.02$  for C1,  $10^7$  and  $-0.02$  for C2, and  $10^7$  and  $-0.017$  for C3, respectively (Fig. 7).

The weight and asbestos content of CDW before and after sorting were obtained using the model mentioned above. Simulation results of sorting by the loupe method are shown in Table 4 (C1 – C3) and Fig. 8 (C1). Overall separation efficiency (OSE) was also calculated using (7) (Table 4) [15].

$$\text{OSE} = \frac{\text{Recovery ratio of objective component}}{\text{Recovery ratio of non-objective component}} \quad (7)$$

The low asbestos content in the non-ACM<sub>d</sub> fraction ( $C_{\text{nonA}}$ ) compared to that of CDW before sorting could be represented. However, 0.35 w% of asbestos still remained in the non-ACM<sub>d</sub> fraction, i.e., the content was > 0.1 w%. Then, the major part of CDW<sub>ps</sub> that constituted the remaining asbestos in the non-ACM<sub>d</sub> fraction was investigated. The contribution ratio of the asbestos content to the non-ACM<sub>d</sub> fraction was calculated by dividing CDW<sub>ps</sub> into three groups (Group low: < 0.1 w%, Group middle: 0.1 – 5 w%, Group high: ≥ 5 w%) according to their asbestos contents, as shown in Fig. 7. The

results obtained by the loupe method (C1) are 3% for Group low, 53% for Group middle, and 44% for Group high, respectively. Asbestos contained in Group middle accounted for 53 w% of the total asbestos in the non-ACM<sub>d</sub> fraction, i.e., that was the major reason for the remaining asbestos. Then, considering the relationship between asbestos content and identification rate shown in Fig. 5, the identification rate increased drastically from 0 to 1 in the range of Group middle. If the identification rate were 0 or 1, CDW<sub>ps</sub> would be sorted specifically into the non-ACM<sub>d</sub> or ACM<sub>d</sub> fraction, respectively. On the other hand, as CDW<sub>ps</sub> would be sorted into both non-ACM<sub>d</sub> and ACM<sub>d</sub> fractions in the identification rate range of 0 to 1, asbestos content in the non-ACM<sub>d</sub> fraction would increase. However, CDW<sub>ps</sub> assignable to Group middle used in this study did not exist, as shown in Fig. 5, and actual construction materials that have that asbestos content, i.e., Group middle, also did not exist according to database for asbestos-containing material [16]. Thus, because CDW<sub>p</sub> assignable to Group middle that did not actually exist increased the asbestos content in the non-ACM<sub>d</sub> fraction, if the distribution model around Group middle were elaborated, the calculated asbestos content in the non-ACM<sub>d</sub> fraction would decrease.

**Figure 7.** Assumed distributions of asbestos content in CDW<sub>ps</sub>.**Figure 8.** Simulation results of sorting (loupe, C1).**Table 4.** Simulation results of sorting by loupe method.

|    |                       |                   | CDW                  | non-ACM <sub>d</sub> | ACM <sub>d</sub> |
|----|-----------------------|-------------------|----------------------|----------------------|------------------|
| C1 | Weight ratio          | w%                | 100                  | 56                   | 44               |
|    | Ave. asbestos content | w%                | 6.20                 | 0.35*                | 13.59**          |
|    | OSE                   | —                 | 0.56                 |                      |                  |
|    | Sorting time          | h·person/particle | 6.5×10 <sup>-3</sup> |                      |                  |
| C2 | Weight ratio          | w%                | 100                  | 66                   | 34               |
|    | Ave. asbestos content | w%                | 3.91                 | 0.29*                | 11.09**          |



|    |                       |                   | CDW                  | non-ACM <sub>d</sub> | ACM <sub>d</sub> |
|----|-----------------------|-------------------|----------------------|----------------------|------------------|
| C3 | OSE                   | —                 | 0.64                 |                      |                  |
|    | Sorting time          | h·person/particle | $7.2 \times 10^{-3}$ |                      |                  |
|    | Weight ratio          | w%                | 100                  | 78                   | 22               |
|    | Ave. asbestos content | w%                | 1.45                 | 0.29*                | 5.62**           |
|    | OSE                   | —                 | 0.64                 |                      |                  |
|    | Sorting time          | h·person/particle | $7.9 \times 10^{-3}$ |                      |                  |

\*C<sub>nonA</sub>, \*\*C<sub>A</sub>

### 5.3. Simulation for Necessary Resources of ACM Sorting

As many buildings constructed with ACM were destroyed by the Great East Japan earthquake (March 11th, 2011), the disaster waste would contain ACM. Therefore, the necessary resources (only labor cost) were calculated from the time required for ACM sorting in disaster waste.

Assuming that CDW accounted for 53 w% of all disaster wastes ( $1.9 \times 10^7$  t) [17] and  $W$  of average weight of CDW<sub>P</sub> was 500 g/particle, the total weight of CDW would be  $1.0 \times 10^7$  t and the number of CDW<sub>Ps</sub>,  $1.0 \times 10^{10}$ . According to the results of this study, as the time required for C1 was  $6.5 \times 10^{-3}$  (h·person)/particle, the relationship between the number of sorters and total sorting time  $T_{\text{total}}$  would be obtained, as shown in Fig. 9. Assuming that the labor cost was 10,000 yen/(d·person) (98 yen/US\$, Oct.23th, 2013), 27.7 billion yen would be required, i.e., the necessary resources for sorting were immense.

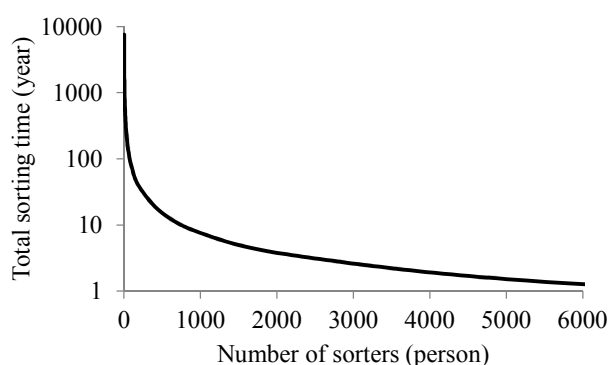


Figure 9. Relationship between number of sorters and total sorting time  $T_{\text{total}}$  (loupe, C1).

### 5.4. Efficient Sorting

From Fig. 9, it was found that a very long sorting time and a large number of sorters of the disaster waste were required. The very long sorting time should be due to the use of the check-all-particles method for the determination and sorting. We surmised that the sorting time would be shortened if the exploration (random walk) method were adopted. In addition, many CDW<sub>P</sub> samples used in this study looked alike. If the determination were conducted after presorting of the same types of CDW<sub>P</sub>, the sorting time would be shortened as well.

## 6. Conclusions

After participating in a short training course for asbestos-containing material (ACM) determination, persons

who did not have any knowledge of the determination of asbestos fiber were able to determine ACM in construction and demolition waste (CDW) by visual observation. Using the results of visual observation, an ACM sorting model was formulated. The model enabled simulation of asbestos content after sorting by inputting asbestos content distribution into CDW before sorting. The asbestos content in the non-ACM fraction after sorting was  $> 0.1$  w%. One of the reasons was that CDW<sub>P</sub> was assumed to have an unrealistically low asbestos content (0.1 – 5 w%).

The relationship between the number of sorters and the total sorting time for the disaster waste from the Great East Japan earthquake was shown. It was found that a very long time and a large number of people were required for sorting. As the very long sorting time should be due to the use of the check-all-particles method, the sorting time would be shortened if the exploration (random walk) method were adopted.

By adopting the results obtained from disaster waste sorting sites, the necessary resources (number of sorters and sorting time) would be estimated. In addition, the results can be used to prepare a manual for ACM removal at building demolition sites and intermediate treatment facilities for CDW, and for the estimation of sorting accuracy.

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